



Technical Manual

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Specification Details

Doors & Drawers

MATT & WOODMATT Finish doors: 16mm E0 HMR Particle board (7-year manufacturer's warranty)

Gloss SHEEN Finish doors: 16mm E0 HMR MDF board (7-year manufacturer's warranty)

All coloured components edged in matching 1mm PVC edgetape

Benchtops

Available in 600mm and 900mm depths — All seen ends sealed, Includes machined mason-mitre joins (All benchtops carry a 7 year manufacturer's warranty)

Profiles: Available in 34mm in Square edge | 180 degree roll | Tightform (10-10) *lead time applies

Custom Benchtops: Various custom options are available in both size | profile | finish – contact us about your project requirements



Carcass

16mm solid backs to all carcass – all Floor and Tall cabinets include adjustable feet

All carcass components edged in 1mm white PVC edgetape

Adjustable shelves standard to all cabinets

All construction based on doweled and screwed assembly

All required assembly hardware included

Hardware (Lifetime Manufacturer's Warranty)

Hinges: Blum clip top 110-degree (self-closing) hinge standard throughout

Drawer Runners: Blum metabox (self-closing) 25kg runners

Upgrade Options: We can also offer Blum Antaro drawers for an upgrade – contact us about your project requirements



Design Standards

General Dimensions:

Kickboard height: 152mm high (44mm recess from front of carcass)

Benchttop Height: 910mm (off floor)

Benchttop Thicknesses: 34mm Laminate Benchtops | Granite from 20mm-40mm **by others**

Splashback height: 655mm high (legal height for Gas cooktop installation)

Top of cabinetry: 2115mm (top of tall cabinets)

Custom Design: We can assist with custom specifications – contact us about your project requirements

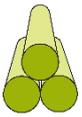
Carcass Dimensions:

Wall (carcass): 550mm high x 300mm deep

Floor (carcass): 724mm high x 560mm deep (sitting on 152mm FEET)

Tall (carcass): 1963mm high x 610mm deep (sitting on 152mm FEET)

* Your door | drawer fronts sit proud of the carcass.

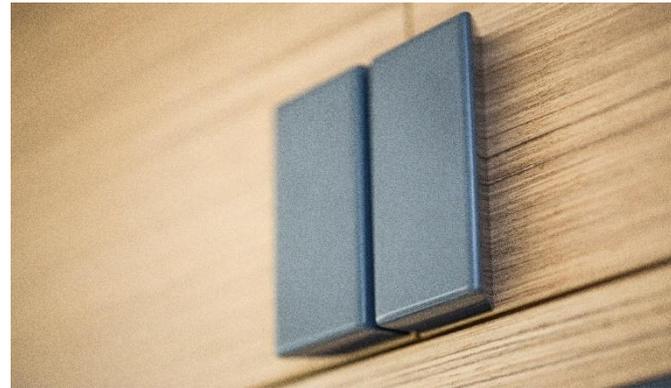


Material Standards

All Semble cabinets are constructed from solid 16mm High Moisture Resistant (HMR) Particle Board (PB) manufactured here in Australia. This guarantees the formaldehyde content is SAFER than the Australian standards for board and allows us to deliver you a product which is completely safe on site to cut & drill.

All components are edged with 1mm ABS (matching colour) edge tape for maximum protection of all components. Our superior machinery delivers a quality of edge which is second-to-none, this is important as it ensures adequate protection from moisture to prolong the life of all our quality components. With a quality edge you can be confident the cabinets you purchase will stand the test of time.

Whiteboard is the most cost effective & stable material available today for making cabinets, wardrobes, draws or shelving with a clean hardwearing surface. Semble use Trade Essentials® Whiteboard which is a high-quality particleboard with a white melamine surface bonded to both sides. The melamine surface is non-porous and hardwearing making it ideal for internal cabinetry. And it makes cabinet assembly fast and easy. As the board is pre-decorated and cut, drilled & edged - all that is left for you is simple assembly.



The reconstituted wood fibres used to make Trade Essentials® Whiteboard are obtained from Australian pine plantations – a sustainable renewable resource. In fact, only renewable plantation timber is used in the manufacture of Whiteboard. Trade Essentials® Whiteboard allows you to achieve fast, cost effective renovation projects without destroying our precious wilderness or the rainforests of other countries.

The high moisture resistant properties of Whiteboard HMR are due to the bonding of the wood particles with a specially formulated moisture resistant resin system. Whiteboard HMR can be easily identified by the green dye incorporated in the core of the board.



Care Instructions

Day to day cleaning simply requires a wipe over with a clean, soft damp cloth. Soiled surfaces or light stains can be removed with warm soapy water or with common detergent such as Windex Glass cleaner, Mr Muscle, or similar however always ensure that any cleaning product contains no abrasive content or strongly acidic or alkaline ingredients.

Noticeable wipe marks are generally due to greasy residue being moved around during cleaning. To remove, Methylated spirits may be used or Windex glass cleaner.

GENERAL CARE STREAKS sometimes show, especially on dark colours after cleaning. An all-purpose cleaner such as Windex or Ajax Spray 'n' Wipe usually removes them.

GREASE can be removed using a mild dishwashing detergent in warm water. Dab, wait and wipe away. Finish with an all-purpose cleaner as above.

SPILLS from such things as beetroot, grape and berry juices, first aid preparations, concentrated bleach, oven cleaners, dishwasher detergents, artificial dyes, hair colouring and solvent based pen ink must be wiped off immediately to avoid staining. Laminate surfaces resist staining from most other household chemicals. Specialty glues such as Super Glue must also be removed straight away using acetone (nail polish remover).

STAINS that won't budge with extra-strength Windex may be removed using methylated spirits or by dabbing with a diluted bleach mixture (1part bleach to 8 parts water). Leave for 3 minutes then wash off with water and dry. Finish with an all-purpose cleaner. As a last resort if a stain persists try 2 or 3 rubs with a crème cleanser or white toothpaste. Wash and dry. Please note that bleach or these abrasive cleaners may irreversibly damage the laminate surface.

SCRATCHES can occur to laminate surfaces from scratching or cutting with utensils, knives, or unglazed pottery. Darker colours show scratches more readily than lighter colours. In general, darker colours and high gloss surfaces require more care than lighter or lower gloss surfaces. To minimise scratching, always place and lift objects, never drag or slide them across the surface.